



Designation: D4806 – 17

# Standard Specification for Denatured Fuel Ethanol for Blending with Gasolines for Use as Automotive Spark-Ignition Engine Fuel<sup>1</sup>

This standard is issued under the fixed designation D4806; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope\*

1.1 This specification covers nominally anhydrous denatured fuel ethanol intended to be blended with unleaded or leaded gasolines at 1 % to 15 % by volume for use as automotive spark-ignition engine fuel covered by Specification [D4814](#) as well as other fuel applications or specifications involving ethanol. The significance of this specification is shown in [Appendix X1](#).

1.2 Jurisdictions may vary in their regulatory requirements for the allowable or prohibited types of denaturants, chemical composition of the denaturant or concentration of denaturant needed to denature the ethanol. The user is advised to check with the national and regional regulatory agencies where the ethanol is denatured and used.

1.2.1 Specific regulatory requirements for denatured fuel ethanol and acceptable denaturants from various jurisdictions are given in Appendixes for information.

1.3 The values stated in SI units are to be regarded as standard.

1.3.1 *Exception*—Values given in parentheses are provided for information only. Non-SI units are shown in the Appendix if they are in a direct quotation from government regulations. In most cases, U.S. federal regulations specify non-SI units.

1.4 The following safety hazards caveat pertains only to the method modification in [8.7](#) of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recom-*

*mendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

- [D86](#) Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure
- [D381](#) Test Method for Gum Content in Fuels by Jet Evaporation
- [D1298](#) Test Method for Density, Relative Density, or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method
- [D1613](#) Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer, and Related Products
- [D1688](#) Test Methods for Copper in Water
- [D2622](#) Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry
- [D3120](#) Test Method for Trace Quantities of Sulfur in Light Liquid Petroleum Hydrocarbons by Oxidative Microcoulometry
- [D4052](#) Test Method for Density, Relative Density, and API Gravity of Liquids by Digital Density Meter
- [D4057](#) Practice for Manual Sampling of Petroleum and Petroleum Products
- [D4175](#) Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants
- [D4177](#) Practice for Automatic Sampling of Petroleum and Petroleum Products
- [D4306](#) Practice for Aviation Fuel Sample Containers for Tests Affected by Trace Contamination
- [D4814](#) Specification for Automotive Spark-Ignition Engine Fuel
- [D5453](#) Test Method for Determination of Total Sulfur in Light Hydrocarbons, Spark Ignition Engine Fuel, Diesel Engine Fuel, and Engine Oil by Ultraviolet Fluorescence
- [D5501](#) Test Method for Determination of Ethanol and Methanol Content in Fuels Containing Greater than 20%

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee [D02](#) on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee [D02.A0.02](#) on Oxygenated Fuels and Components.

Current edition approved July 1, 2017. Published August 2017. Originally approved in 1988. Last previous edition approved in 2016 as D4806 – 16a. DOI: 10.1520/D4806-17.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

\*A Summary of Changes section appears at the end of this standard

## Ethanol by Gas Chromatography

- D5580** Test Method for Determination of Benzene, Toluene, Ethylbenzene, *p/m*-Xylene, *o*-Xylene, C<sub>9</sub> and Heavier Aromatics, and Total Aromatics in Finished Gasoline by Gas Chromatography
- D5854** Practice for Mixing and Handling of Liquid Samples of Petroleum and Petroleum Products
- D6423** Test Method for Determination of pH<sub>e</sub> of Denatured Fuel Ethanol and Ethanol Fuel Blends
- D6550** Test Method for Determination of Olefin Content of Gasolines by Supercritical-Fluid Chromatography
- D7039** Test Method for Sulfur in Gasoline, Diesel Fuel, Jet Fuel, Kerosine, Biodiesel, Biodiesel Blends, and Gasoline-Ethanol Blends by Monochromatic Wavelength Dispersive X-ray Fluorescence Spectrometry
- D7318** Test Method for Existent Inorganic Sulfate in Ethanol by Potentiometric Titration
- D7319** Test Method for Determination of Existent and Potential Sulfate and Inorganic Chloride in Fuel Ethanol and Butanol by Direct Injection Suppressed Ion Chromatography
- D7328** Test Method for Determination of Existent and Potential Inorganic Sulfate and Total Inorganic Chloride in Fuel Ethanol by Ion Chromatography Using Aqueous Sample Injection
- D7347** Test Method for Determination of Olefin Content in Denatured Ethanol by Supercritical Fluid Chromatography
- D7576** Test Method for Determination of Benzene and Total Aromatics in Denatured Fuel Ethanol by Gas Chromatography
- D7757** Test Method for Silicon in Gasoline and Related Products by Monochromatic Wavelength Dispersive X-ray Fluorescence Spectrometry
- D7795** Test Method for Acidity in Ethanol and Ethanol Blends by Titration
- D7923** Test Method for Water in Ethanol and Hydrocarbon Blends by Karl Fischer Titration
- E29** Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E203** Test Method for Water Using Volumetric Karl Fischer Titration
- E300** Practice for Sampling Industrial Chemicals
- E1064** Test Method for Water in Organic Liquids by Coulometric Karl Fischer Titration

## 2.2 Government Regulations:

**United States Code of Federal Regulations, Title 27, Parts 19, 20, and 21<sup>3</sup>**

**United States Code of Federal Regulations, Title 40, Part 80  
California Code of Regulations, CCR Title 13, §2260 – §2298<sup>4</sup>**

<sup>3</sup> A printed copy of the Code of Federal Regulations may be purchased from the U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401 or the online store at <http://bookstore.gpo.gov/>. The Code of Federal Regulations may be browsed online at <http://www.gpoaccess.gov/cfr/index.html>.

<sup>4</sup> California regulations are available online at <http://government.westlaw.com>.

## 3. Terminology

3.1 For general terminology, refer to Terminology **D4175**.

NOTE 1—The user is advised that the definitions used by various industries, marketers, and regulatory bodies can differ from those specific to this specification. It is the responsibility of the user to ensure that the terms used in a particular context are clearly understood.

### 3.2 Definitions:

3.2.1 *denaturants, n*—materials added to ethanol to make it unsuitable for beverage use under a formula approved by a regulatory agency to prevent the imposition of beverage alcohol tax.

3.2.1.1 *Discussion*—Denaturants are only those materials added by the denaturer to comply with the approved formula; any materials absorbed later are not denaturants.

3.2.2 *denatured fuel ethanol, n*—fuel ethanol made unfit for beverage use by the addition of denaturants under formula(s) approved by the applicable regulatory agency to prevent the imposition of beverage alcohol tax.

3.2.3 *ethanol, n*—ethyl alcohol, the chemical compound C<sub>2</sub>H<sub>5</sub>OH.

3.2.4 *fuel ethanol, n*—a grade of undenatured ethanol with other components common to its production (including water) that do not affect the use of the product as a component for automotive spark-ignition engine fuels.

3.2.5 *gasoline, n*—a volatile mixture of liquid hydrocarbons, generally containing small amounts of additives, suitable for use as a fuel in spark-ignition, internal combustion engines. **D4814**

3.2.6 *gasoline blendstock, n*—a liquid hydrocarbon component suitable for use in spark-ignition engine fuels.

3.2.6.1 *Discussion*—Examples of gasoline blendstock include natural gasoline, raffinate, reformat, conventional gasoline blendstock for oxygenate blending (CBOB), and reformulated gasoline blendstock for oxygenate blending (RBOB).

3.2.7 *gasoline-ethanol blend, n*—a fuel consisting primarily of gasoline along with a substantial amount (more than 0.35 % by mass oxygen) of denatured fuel ethanol.

3.2.8 *oxygenate*—an oxygen-containing, ashless, organic compound, such as an alcohol or ether, which may be used as a fuel or fuel supplement. **D4814**

### 3.3 Definitions of Terms Specific to This Standard:

3.3.1 *pH<sub>e</sub>, n*—a measure of the acid strength of denatured fuel ethanol.

### 3.4 Abbreviations:

3.4.1 *CCR*—California Code of Regulations

3.4.2 *CFR*—U.S. Code of Federal Regulations

3.4.3 *DFE*—Denatured Fuel Ethanol

3.4.4 *EPA*—The U.S. Environmental Protection Agency

3.4.5 *IRS*—U.S. Internal Revenue Service

3.4.6 *RBOB*—reformulated blendstock for oxygenate blending

3.4.7 *RIN*—Renewable Identification Number

**TABLE 1 Performance Requirements**

| Property   | Limit                     | Method                        |
|--|---------------------------|-------------------------------|
| Ethanol, % by volume, min  | 92.1                      | D5501                         |
| Methanol, % by volume, max   | 0.5                       | D5501                         |
| Solvent-washed gum content, mg/100 mL, max                                   | 5.0                       | D381                          |
| Water, % by volume (% by mass), max  | 1.0 (1.26)                | E203, E1064, or D7923         |
| Inorganic Chloride, mg/kg (mg/L), max  | 6.7 (5)                   | D7319 or D7328                |
| Copper, mg/kg, max   | 0.1                       | D1688                         |
| Acidity (as acetic acid CH <sub>3</sub> COOH) mg/kg, (% by mass) [mg/L], max | 70 (0.0070) [56] (Note 2) | D1613 or D7795                |
| pHe  | 6.5 to 9.0                | D6423                         |
| Sulfur, mg/kg, max   | 30.                       | D2622, D3120, D5453, or D7039 |
| Existent sulfate, mg/kg, max   | 4                         | D7318, D7319, or D7328        |

3.4.8 *TTB*—The Alcohol and Tobacco Tax and Trade Bureau of the U.S Department of Treasury

#### 4. Performance Requirements (Table 1)

4.1 *Denatured Fuel Ethanol*—After fuel ethanol is denatured as specified in Section 5, it shall conform to the following requirements at the time of blending with gasoline.

NOTE 2—Denatured fuel ethanol may contain additives, such as corrosion inhibitors and detergents, that can affect the titratable acidity (acidity as acetic acid) of the finished denatured fuel ethanol. Although the base fuel ethanol may meet the acidity specification, the effect of these additives can produce an apparent high titratable acidity of the finished product. Contact the ethanol supplier if there is a question regarding the titratable acidity of the denatured fuel ethanol to verify that the base fuel ethanol meets the acidity requirements in Table 1.

4.2 *Other Properties*—Limits more restrictive than those specified above, or the specification of additional properties such as color, may be agreed upon between the supplier and the purchaser.

4.3 For purposes of determining conformance with the specified limits in Table 1, an observed value or a calculated value shall be rounded “to the nearest unit” in the last righthand digit used in expressing the specification limit, in accordance with the rounding method of Practice E29, unless otherwise specified.

#### 5. Denaturant and Regulatory Information

5.1 *General Requirements*—This specification provides general information for the denaturants to be used in denatured fuel ethanol and the concentration of denaturant to be added. Jurisdictions may vary in their regulatory requirements for the allowable or prohibited types of denaturants, chemical composition of the denaturant or concentration of denaturant needed to denature the ethanol.

5.1.1 *Allowable Denaturants*—The only denaturants allowed for the denatured fuel ethanol defined by this specification are natural gasoline, gasoline blendstocks, or unleaded gasoline. Small amounts of the same or similar hydrocarbons absorbed by the denatured fuel ethanol as it moves through the distribution system is not denaturant. A jurisdiction can maintain approved formulas to denature alcohol for fuel use.

5.1.1.1 This specification is specific to denatured fuel ethanol as a blendstock in spark-ignition engine fuel. Denaturants that could provide satisfactory performance for other uses could cause damage to spark-ignition engines. The fuel ethanol formulas approved by the alcohol regulatory agency for fuel use could include denaturing materials which are not allowed

by this ASTM specification. It is the denaturer’s responsibility to consult the regulations to ensure legal denaturing of the fuel ethanol and to ensure compliance with this specification with regard to allowed denaturants.

5.1.2 *Prohibited Denaturants*—This specification prohibits the use of hydrocarbons with an end boiling point higher than 225 °C as determined by Test Method D86, although they may be permitted by some regulations. Some kerosines, for instance, promote piston scuff in automotive engines. Specific mention must be made of some materials that have extremely adverse effects on fuel stability, automotive engines, and fuel systems. These materials shall not be used as denaturants for fuel ethanol under any circumstances. They are as follows: methanol, pyrroles, turpentine, ketones, and tars (high-molecular weight pyrolysis products of fossil or nonfossil vegetable matter). Ketone denaturants tend to degrade fuel stability or increase the tendency of a gasoline-ethanol blend to corrode metals and attack elastomers. These effects become more serious if the concentration of a ketone such as 4-methyl pentanone (methyl isobutyl ketone) exceeds one part by volume per 100 parts by volume of fuel ethanol. There is no information available on the effects of denaturants other than those mentioned above. Therefore, the only denaturants that shall be used are those listed in 5.1.1.

5.1.3 *Denaturant Level*—A buyer may ask the denaturer to denature within a specific range (for example, 1.96 % to 2.5 % by volume). A buyer may also ask the denaturer to certify the range used for the denaturant addition. A buyer or distributor may commingle receipts certified within the same range and provide a certification of conformance with the product from that commingling. The blender may use this certification of conformance for the product to demonstrate compliance with the denaturant limits. If the product is shipped directly from a denaturer to a blender, the initial certification from the denaturer may be used to demonstrate compliance. Compliance with the denaturant limit cannot be determined analytically. Compliance shall be based on the information from the original denaturer. The maximum concentration of denaturant allowed in this specification is 5 % by volume.

#### 5.2 Regulatory Information for Denaturants and Denatured Fuel Ethanol:

5.2.1 Users of this specification are advised to consult with the applicable regulatory agency for specific requirements for denaturants (types, composition, and amounts) and denatured fuel ethanol in their jurisdictions. The requirements can be covered by regulations specific to a jurisdiction or by multiple